# Atlantic Premium Shutters™



Specifications Guide

# **Architectural Specification Reference**

### **Architectural Collection**

### **Manufactured By:**

Atlantic Premium Shutters, Latta, South Carolina (O/E)

#### **Nominal Thickness:**

1¼" stiles and side rails on Louvered Colonials and Bahamas.

1" on Raised Panels styles. (other styles subject to special inquiry)

**Installation:** To be installed in either a fixed or operable condition in accordance with manufacturers recommendations, with no nailing or screwing through face of shutter.

**Material:** High density structural PVC and/or pultruded fiberglass and/or proprietary composite material. All slats and louvered side rails to be fiberglass.

**Finish:** Two part acrylic urethane cured by means of microwave thermology and direct infrared heat – 40 standard colors (custom colors available).

### **Hardware:**

Colonial style shutters - Black powder-coated stainless steel – all other brads and fasteners also to be stainless steel.

Bahama - Aluminum with factory applied two part acrylic urethane finish.

**Performance:** All fiberglass louvers and side rails to be thermally stable from  $-100^{\circ}$ F to  $+200^{\circ}$ F.

### Warranties:

- 1. Lifetime on structural components and against manufacturer defect limited to original purchaser.
- 2. Fifteen year warranty on factory applied finish.

### **Classic Collection**

### **Manufactured By:**

Atlantic Premium Shutters, Latta, South Carolina (O/E)

Nominal Thickness: Shutters are 1 inch thick (25 mm).

**Installation:** To be installed in either a fixed or operable condition in accordance with manufacturers recommendations, with no nailing or screwing through face of shutter.

Material: Solid core composite materials.

**Finish:** Two part urethane paint, oven cured.Hardware: Black powder-coated stainless steel – all other brads and fasteners also to be stainless steel.

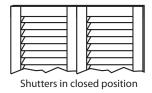
**Warranties:** Provide with a ten year warranty against defects in materials and factory paint finish.

### **General Notes**

To deflect rain away from the structure, louvered shutters should be installed so the louvers face AWAY from the structure when shutters are closed.

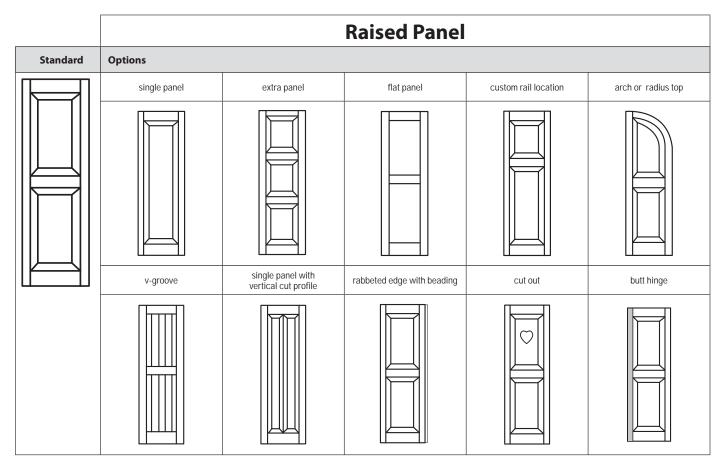
Shutter swing is 3" per shutter from the edge of the shutter to the edge of the window opening; be sure to check for proper clearance (i.e. lamps, fixtures) when the shutter is in the open position.

Hinges are usually applied to the back of the shutter. They are only visible in their entirety when the shutter is in the closed position.



3'

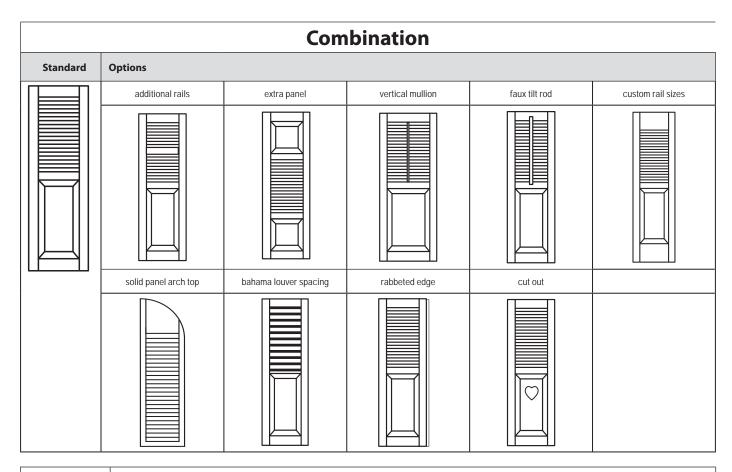
Ensure proper clearance of shutters.



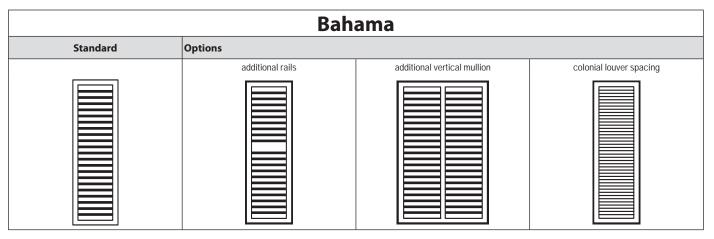
Rails	Structural PVC with smooth outer skin.
Panels	Proprietary composite materials.
Louvers	_
Stiles	Pultruded Structural Fiberglass
Paint Finish	Two-part Urethane
Thickness	1"
Width	12"-36" (in 1/8" increments)
Height	13 1/2"-120" (in 1/8" increments)
Vertical Stile	2 1/2"
Top Rail	3"
Middle Rail	3"
<b>Bottom Rail</b>	3"
Diagrams	

# Standard Options additional rails vertical mullion faux tilt rod bottom rail solid arch top horns rabbeted edge bahama louver spacing butt hinge

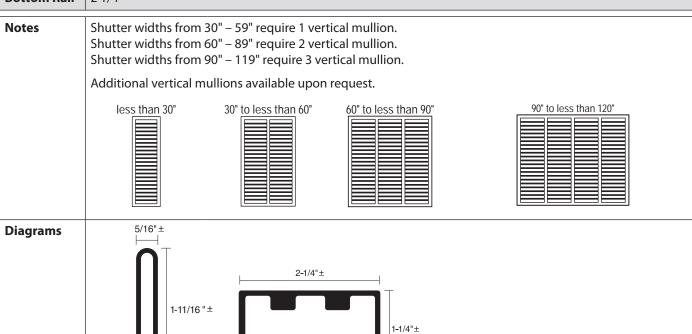
Rails	Structural PVC with smooth outer skin.		
Panels			
Louvers	Pultruded Structural Fiberglass		
Stiles	Pultruded Structural Fiberglass		
Paint Finish	Two-part Urethane		
Thickness	1 1/4"		
Width	9"-36" (in 1/8" increments) Rail widths, if specified, may vary slightly due to louver/slat positioning. Vertical mullion required for every 30"		
Height	13 1/2"-120" (in 1/8" increments)		
Vertical Stile	2 1/4"		
Top Rail	4"		
Middle Rail	3 3/8"		
<b>Bottom Rail</b>	4" (may vary)		
Diagrams	5/16°±		



Rails	Structural PVC with smooth outer skin.			
Panels	Proprietary Composite Material.			
Louvers	Pultruded Structural Fiberglass			
Stiles	Pultruded Structural Fiberglass			
Paint Finish	Two-part Urethane			
Thickness	1 1/4"			
Width	12"-36" (in 1/8" increments) Rail widths, if specified, may vary slightly due to louver/slat positioning. Vertical mullion required for every 30"			
Height	24"-120" (in 1/8" increments)			
Vertical Stile	2 1/4"			
Top Rail	3"			
Middle Rail	3"			
<b>Bottom Rail</b>	4"			
Diagrams	5/16"±  1-11/16 "±  Wall Thickness 9/32"±  Wall Thickness 9/32"±			



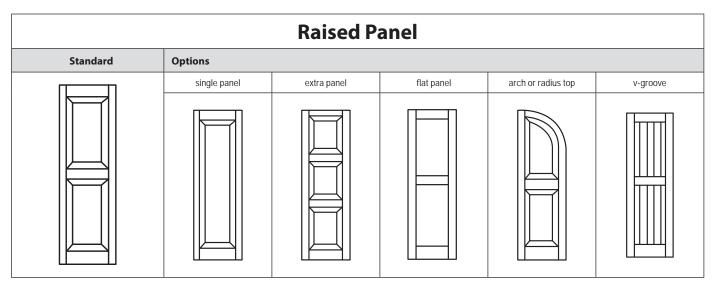
Rails	Pultruded Structural Fiberglass
Slats	Pultruded Structural Fiberglass
Stiles	Pultruded Structural Fiberglass
Paint Finish	Two-part Urethane
Width	12"-119" (in 1/8" increments)
Thickness	1 1/4"
Height	18 1/2"-119" (in 1-1/2" increments)
Vertical Stile	2 1/4"
Top Rail	2 1/4"
Middle Rail	2 1/4"
<b>Bottom Rail</b>	2 1/4"



Wall Thickness 9/32"±

Wall Thickness 9/32"±

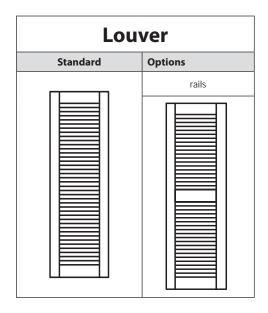
# **Classic Collection**



Rails	Proprietary Composite Material	
Panels	Proprietary Composite Material	
Stiles	Proprietary Composite Material	
Paint Finish	Two-Part Urethane	
Width	9"–36" in 1/8" increments	
Height	13 1/2"–120" (in 1/8" increments)	

	Raised Panel	Flat Panel	V-Groove	
Thickness:	1" and ¾" 1" and ½"		1" and ½"	
Vertical Stile Width (A):	a): 2½" 2½"		2½"	
Top Rail Height (B):	2½"	2½"	2½"	
Middle Rail Height (C):	2½"	2½"	2½"	
Bottom Rail Height (D):	41/8"	41/8"	41/8"	
	Raised Panel Radius Around Exterior Perimeter  Ogee Around Interior Perimeter	Chamfer Around Exterior Perimeter  Chamfer Around Chamfer Around Interior Perimeter	Verticle V Groove Cuts On Flat Panel Chamfer Around Exterior Perimeter  C Chamfer Around Interior Perimeter	

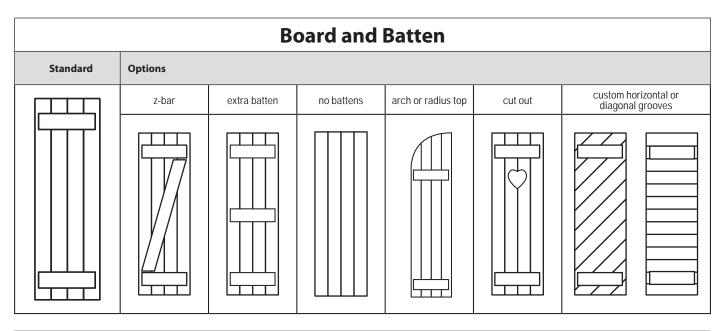
# **Classic Collection**



Rails	Proprietary Composite Material	
Louvers	Proprietary Composite Material	
Stiles	Proprietary Composite Material	
Paint Finish	Two-Part Urethane	
Width	9"–36" in 1/8" increments	
Height	13 1/2"-120" (in 1/8" increments)	

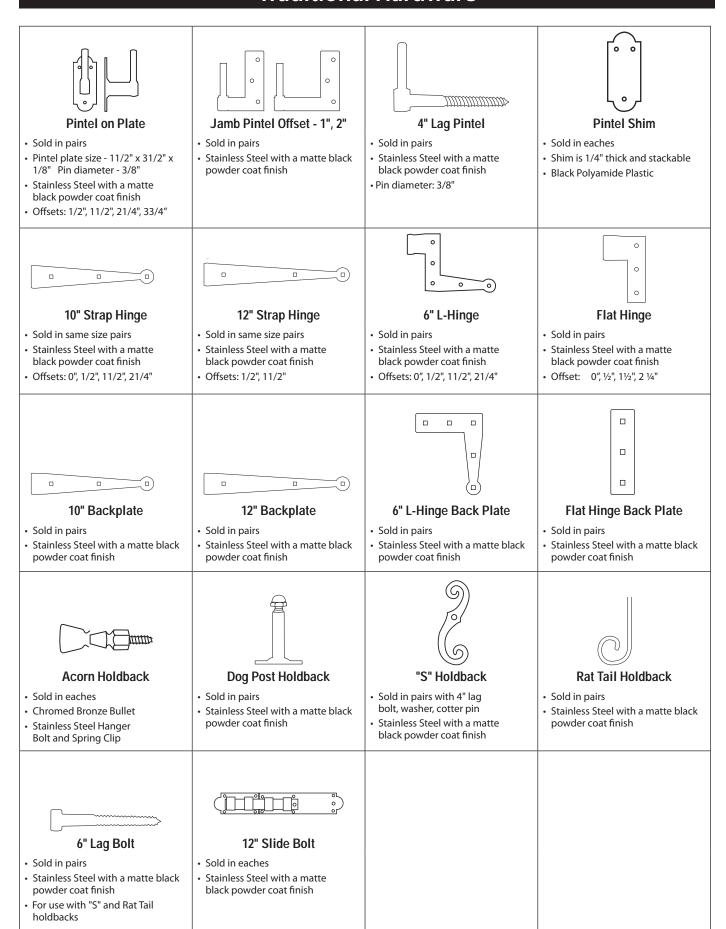
	Louver	
Thickness:	11/4"	
Vertical Stile Width (A):	2½"	
Top Rail Height (B):	2½"	
Middle Rail Height (C):	2½"	
Bottom Rail Height (D):	2¾"-4"	
Louver Angle:	22°	
	Radius Around Exterior Perimeter  Ogee Around Interior Perimeter	

# **Classic Collection**

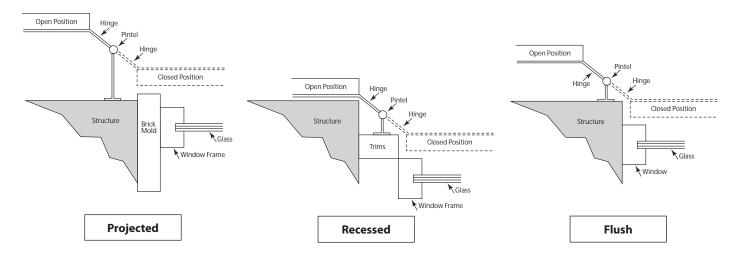


Rails	Proprietary composite materials.		
Panels	Proprietary composite materials.		
Stiles	Proprietary composite materials.		
Paint Finish	Two-part Urethane		
Thickness	1 1/2"		
Width	9"-36" (in 1/8" increments)		
Height	Height: 13 1/2"-120" (in 1/8" increments)		
Batten Height	4"		
Batten Width	Panel width - less 1 1/2"		
Diagrams	A A A A A SECTION A-A		

## **Traditional Hardware**



### **Examples of Common Installation Options - Traditional Hardware**

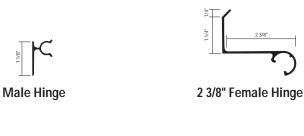


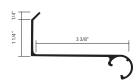
### **Hinge Requirements**

shutter height	12" to 48"	49" to 96"	97" to 144"	144"+
hinge requirement	2	3	4	5

# **Bahama Hardware**

NOTE: Female hinge clearance is not factored into overall shutter height.

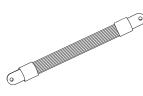




3 3/8" Female Hinge



Stainless steel clevis pin



Tilt arms with nylon end aluminum or black anodized



Nylon hinges/ eye-end sets

### **Examples of Installation**

